Important CSR Issues within the Value Chain	Procurement TDK procures raw materials from around the world. Consideration for human rights and the environment by suppliers is also a part of TDK's role.	Development The development process of technology and human resources hold the key to how TDK products can contribute to society and the environment.	Image: Constraint of the environment and human resources will be priority areas, including reduction of the environmental load at the time of manufacturing, the eradication of defective products, and labor health and safety.	Logistics The mission of logistics is the state reliable, and timely supply of TDK to customers.
<ul> <li>[Important CSR Issues]</li> <li>Contribute to the World through Technology</li> <li>[Important Themes]</li> <li>Contribute to resolving social issues through development and provision of new products in three priority markets</li> <li>Pursue zero-defect product quality</li> </ul>	<ul> <li>Ensure the quality of purchased products</li> </ul>	<ul> <li>New product development through sustained research and development</li> <li>Research and development expenditure</li> <li>91,254 million yen</li> <li>Product assessments</li> <li>Building of upstream-management-type quality assurance structure</li> </ul>	<ul> <li>Manufacturing process capable of reproduction without variation</li> </ul>	• Ensure logistics quality
[Important CSR Issues] Develop Human Resources	Promote	e Global Human Resource Training Program	IMD Training participants (total to date):	28 persons Overseas Trainee
<ul><li>[Important Themes]</li><li>Develop global human resources</li><li>Cultivate a corporate culture that respects diversity</li></ul>		<ul> <li>Technological innovation</li> </ul>	Innovative craftsmanship training	
<ul> <li>[Important CSR Issues]</li> <li>Consider the Societal and Environmental Impact of the Supply Chain</li> <li>[Important Themes]</li> <li>Consider the work environment at manufacturing sites</li> <li>Consider the work environment of suppliers</li> <li>Response to conflict minerals</li> </ul>	<ul> <li>Use CSR check sheets and implement CSR audits         <ul> <li>No. of companies given check sheets improvement guidance*</li> <li>7 companies</li> </ul> </li> <li>Conflict minerals survey         <ul> <li>DRC conflict-free item ratio*:</li> <li>91 %</li> <li>* Targeting suppliers engaged in transactions with TDK Corporation.</li> </ul> </li> </ul>		<ul> <li>Implement CSR self-checks, and CSR self-audits by third party orga- nizations</li> <li>CSR self-checks conducted at</li> <li>78 manufacturing sites</li> </ul>	
<ul> <li>[Important CSR Issues]</li> <li>Develop and Prosper in Harmony with the Global Environment</li> <li>[Important Themes]</li> <li>Reduce environmental load throughout life cycle stages</li> <li>Creating a framework for gauging product contributions</li> </ul>	Green procurement	<ul> <li>Creation of products contributing to the environment</li> <li>Product assessments</li> </ul>	<ul> <li>Reduce the environmental load of plants</li> <li>CO2 emissions from production activities</li> <li>1,463 thousand t-CO2</li> </ul>	Reduce the environmental I logistics

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